



C.R.I. PIPES

ONE STOP PIPING SOLUTION



Quality in every inch.

UPVC COLUMN PIPES - 6 mtr (20 Ft)

Coupler & Bell Mouth Type

These pipes are available in 33, 42, 48, 60, 75, 88 and 113 mm sizes of outer diameter under ESPY, Elite, Medium, Standard, Heavy and Super Heavy types. The Maximum Working Head for Coupler type is upto 450 mtrs and for Bell Mouth upto 150 mtrs.

**Redefining
heights**

6_{mtr} (20ft)

C.R.I. Column Pipes



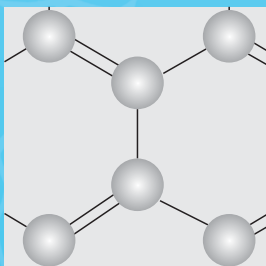
C.R.I. uPVC COLUMN PIPES - COUPLER TYPE 6mtr (20ft)

PIPE TYPE	OUTER DIAMETER mm	NOMINAL DIAMETER	MAX. RECOMMENDED INSTALLATION DEPTH in metre	NO. OF PIPES PER BUNDLE (6 metre)	ULTIMATE BREAKING LOAD in kg	SAFE PULLING LOAD WITH CHAIN PULLEY in kg
		mm				
ESPY	33	25	125	25	700	500
ESPY	42	32	125	20	1100	800
ESPY	60	50	70	10	1500	1100
ELITE	42	32	150	15	1500	1100
ELITE	60	50	90	10	2200	1500
MEDIUM	60	50	130	10	2800	2000
MEDIUM	88	80	110	6	4000	2800
MEDIUM	113	100	100	4	6500	4600
STANDARD	60	50	200	6	3600	2500
STANDARD	88	80	170	4	7000	4900
STANDARD	113	100	150	3	10000	7000
HEAVY	88	80	260	4	9000	6300
HEAVY	113	100	260	3	13000	9500
SUPER HEAVY	60	50	350	5	5300	3800
SUPER HEAVY PLUS	42	32	450	8	3200	2300

C.R.I. uPVC COLUMN PIPES - BELLMOUTH TYPE 6mtr (20ft)

PIPE TYPE	OUTER DIAMETER mm	NOMINAL DIAMETER	MAX. RECOMMENDED INSTALLATION DEPTH in metre	NO. OF PIPES PER BUNDLE (6 metre)	ULTIMATE BREAKING LOAD in kg	SAFE PULLING LOAD WITH CHAIN PULLEY in kg
		mm				
ESPY	33	25	125	25	700	500
ESPY	42	32	125	20	1000	700
ELITE	42	32	150	15	1200	800

BI-AXIAL ORIENTATION



Bi-axial orientation during column pipe extrusion

Specially designed Bi-axial design tool in column extrusion process ensures the PVC molecular chain gets linear & diametrically oriented by which gives higher drop impact and notch impact strength to the pipes.



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